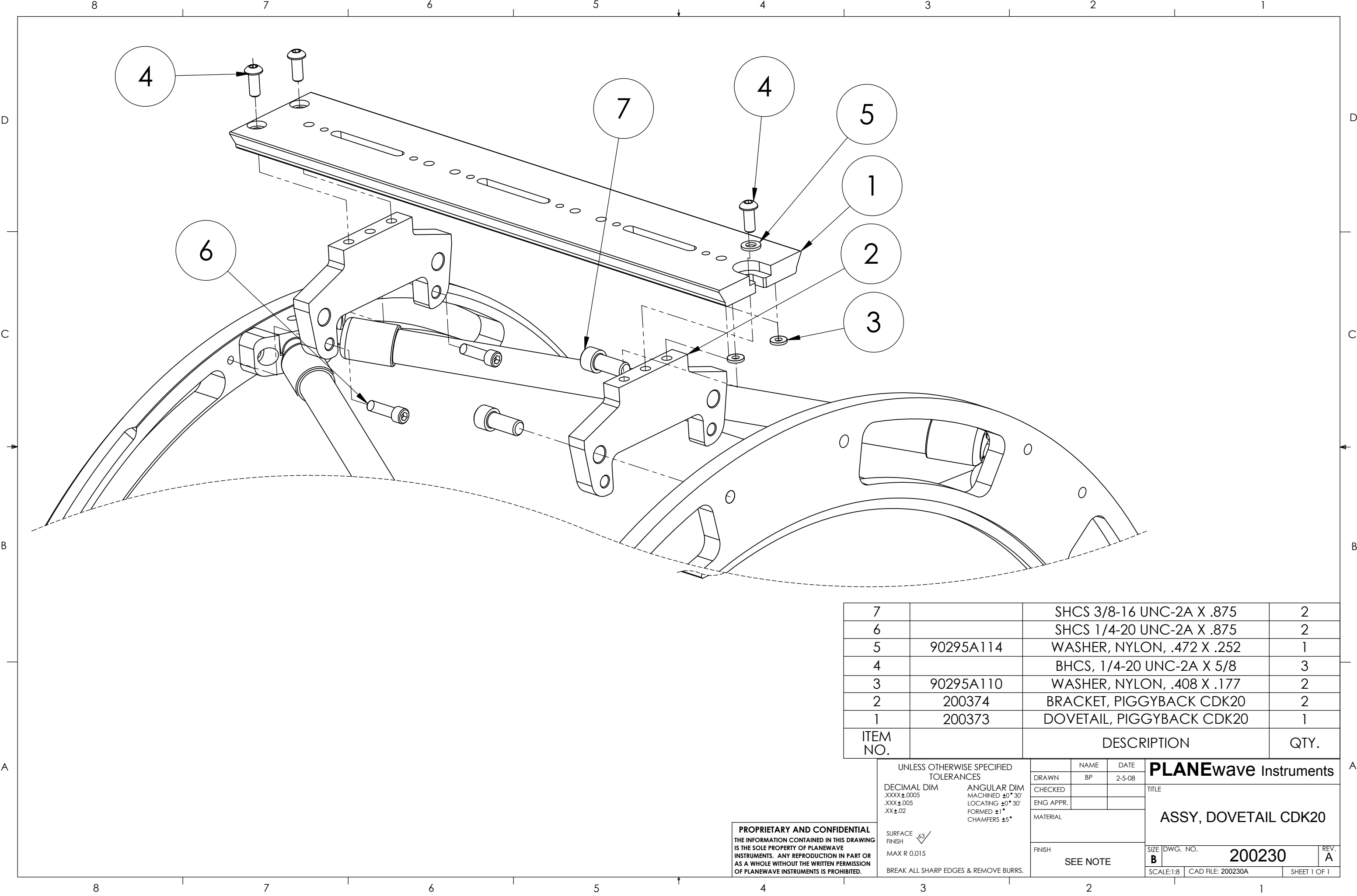




7		SHCS 3/8-16 UNC-2A X .875	2
6		SHCS 1/4-20 UNC-2A X .875	2
5	90295A114	WASHER, NYLON, .472 X .252	1
4		BHCS, 1/4-20 UNC-2A X 5/8	3
3	90295A110	WASHER, NYLON, .408 X .177	2
2	200374	BRACKET, PIGGYBACK CDK20	2
1	200373	DOVETAIL, PIGGYBACK CDK20	1
ITEM NO.		DESCRIPTION	QTY.

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UNLESS OTHERWISE SPECIFIED
TOLERANCES
DECIMAL DIM .XXXX±.0005
.XXX±.005
.XX±.02
ANGULAR DIM MACHINED ±0° 30'
LOCATING ±0° 30'
FORMED ±1°
CHAMFERS ±5°
SURFACE FINISH 63
MAX R 0.015
BREAK ALL SHARP EDGES & REMOVE BURRS.

	NAME	DATE
DRAWN	BP	2-5-08
CHECKED		
ENG APPR.		
MATERIAL		
FINISH		
SEE NOTE		

PLANewave Instruments		
TITLE		
ASSY, DOVETAIL CDK20		
SIZE	IDWG. NO.	REV.
B	200230	A
SCALE:1:8		CAD FILE: 200230A
		SHEET 1 OF 1